

PA-828® FLASHING CEMENT WINTER

Commercial Product Data Sheet



PA-828® Flashing Cement is specially formulated cold process winter grade adhesive designed for use as a roofing membrane flashing cement. PA-828 Flashing Cement is a slump-resistant asphalt cutback adhesive for high slope and vertical applications. It is designed for use with guaranteed Siplast Roof Systems as a membrane flashing adhesive for granule surfaced styrene-butadiene-styrene (SBS) sheets.

Contact Siplast for information on approved product uses.

USES: FLASHING CEMENT

Standards	ASTM D4586 Type II
Unit	3 gal Pail 2.7 gal net content (10.2 L)
Coverage	Smooth, Low Absorptive Substrates: 2 – 2.5 gal/sq (0.8 – 1.0 L/m ²) Irregular Substrates: 2.5 – 4 gal/sq (1.0 – 1.6 L/m ²)
Coverage Thickness	2 gal/sq: 32 mils (0.8 mm) 4 gal/sq: 64 mils (2.4 mm)
Coverage Weight	2 gal/sq: 17 lb/sq (0.4 kg/m ²) 4 gal/sq: 33 lb/sq (0.9 kg/m ²)
Temperature Limitations	Winter Grade Product Ambient & Substrate Temperature: 14°F (-10°C) and 50°F (10°C)
Flash Point	>100°F min. (37.8°C) (Cleveland Open Cup)
VOC Content	< 350 g/L

PRODUCT INFORMATION

Application

Refer to the applicable Siplast Technical Guide and details for detailed application information.



Storage and Handling

All Siplast roofing products should be stored on a clean, flat surface. Care should be taken that containers are not dropped and container seals are not broken prior to use. All roofing products should be stored in a dry place out of direct exposure to the elements and kept away from excessive heat, fire, or open flames.

See product packaging and the Safety Data Sheet for specific information on the safe handling of this product.

Packaging

Pallet: 45 in x 48 in (114 cm x 122 cm) wooden pallet
Pails Per Pallet: 70
Pallets Per Truckload: 22
Weight Per Pail: 25 lb (11 kg)

Listings, Approvals, & Certifications

