

Siplast Steely™ Drain

Retrofit Drain

Installation instructions for use in conjunction with thermoplastic systems



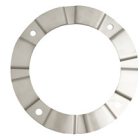
What's in the box?



Two-piece drain screen



Drain body



Clamping ring



Flow control weir



Rain seal

Instructions:

- 1. Prepare the existing drain assembly to receive the new Steely™ Drain.**
 - Ensure that the drain is free of debris and obstructions.
 - Remove the existing ballast guard (if present), drain screen, and flow control weir (if present).
 - If the existing drain has studs, cut them off so the new retrofit drain will be flush with the substrate.
- 2. Insert the new retrofit drain into the existing leader.**
 - Verify that the new retrofit drain fits tight inside the existing leader to ensure proper fit.
 - Determine if the new retrofit drain leader properly seats in the existing leader. If not, cut the new leader to length to ensure that the new retrofit drain properly seats into the existing leader and flush against the existing drain bowl.
- 3. Insert seal into the leader of the new retrofit drain.**
 - Tighten the four bolts slightly to hold it in place.
- 4. Insert the retrofit drain into the existing leader until it is flush with the substrate.**
 - Secure the drain bowl flange into the deck with (4) four fasteners appropriate for the deck type.
 - Tighten the drain seal bolts evenly until resistance is felt.
- 5. Apply a full bed of water cut-off mastic to the top side of the drain flange.**
- 6. Install the new roof membrane, ensuring that the membrane is fully embedded into the water cut-off mastic. Cut a hole matching the diameter of the leader, centered over the leader opening.**
- 7. Install the new clamping ring with the three bolts provided.**
- 8. Should local codes require a flow control weir, install in the throat of the drain.**
- 9. Install the drain screen.**
 - Tighten nuts until resistance is felt.

To register your drain:

1. Scan the QR code with a GPS-enabled phone or tablet.
2. Follow the link (and allow location permissions to the website).
3. Fill in your Roof Specs* and click "Register.†"

* For information on how Siplast processes your information, please review the Siplast Privacy Policy.

† Message and data rates may apply.



To access your registered drain installation and maintenance records, please scan the QR code to create an account.†