

Figure 1 - Seaming Paradiene 20 TS/TS SA - Preferred Method

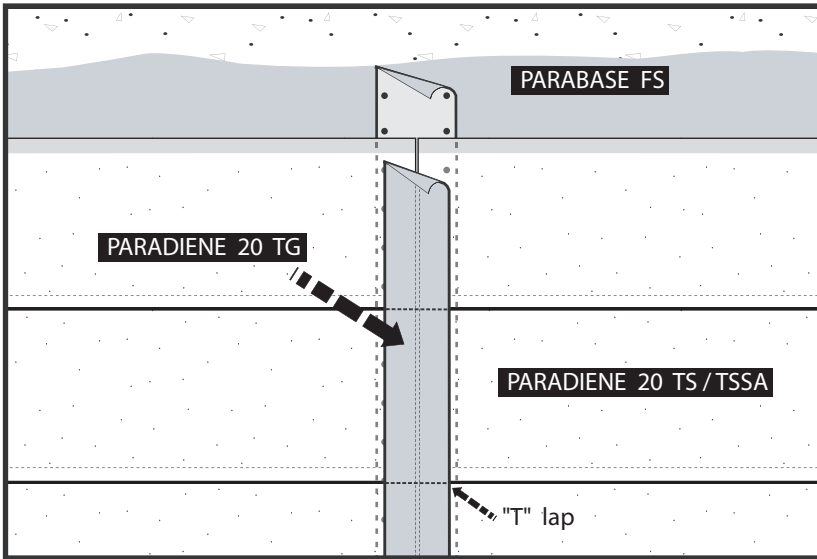


Figure 1. Place a 12 inch wide strip of Parabase FS centered beneath the area where adjoining sections of Paradiene 20 TS/TS SA will be seamed. Abut adjoining ends of Paradiene 20 TS/TS SA. Do not lap. Fully torch minimum 12 inch wide strips of Paradiene 20 TG centered over the joints of the Paradiene 20 TS/TS SA. Probe "T" laps to ensure that full adhesion is achieved.

Figure 2-4 - Seaming Paradiene 20 TS/ TS SA - Preferred Method

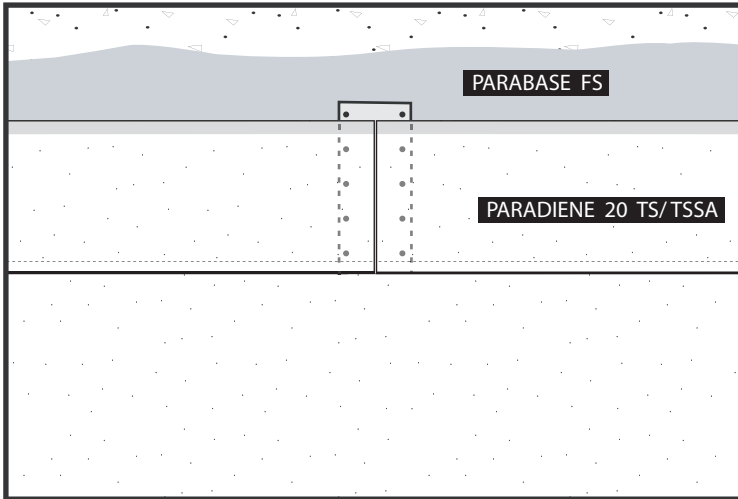


Figure 2. Place a 12 inch wide strip of Parabase FS centered beneath the area where adjoining ends of Paradiene 20 TS/TS SA will be seamed. Abut adjoining ends of Paradiene 20 TS/TS SA. Do not lap.

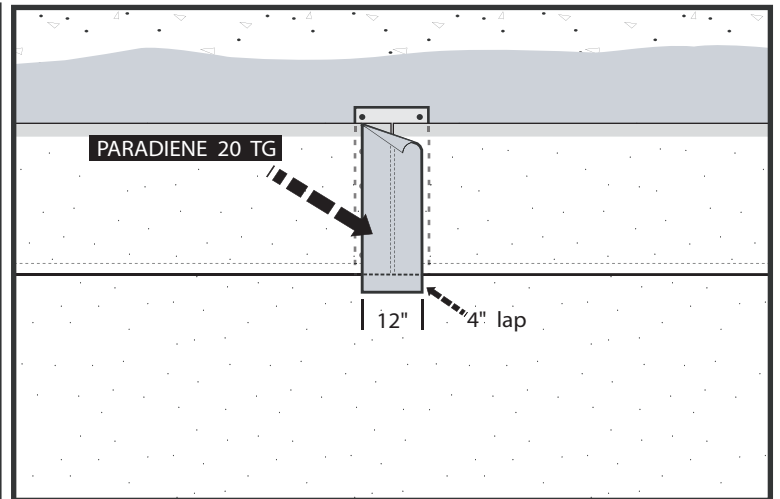


Figure 3. Fully torch minimum 12 inch wide strips of Paradiene 20 TG centered over the joints of the Paradiene 20 TS/TS SA, extending the Paradiene 20 TG a minimum of 4 inches beyond the side lap.

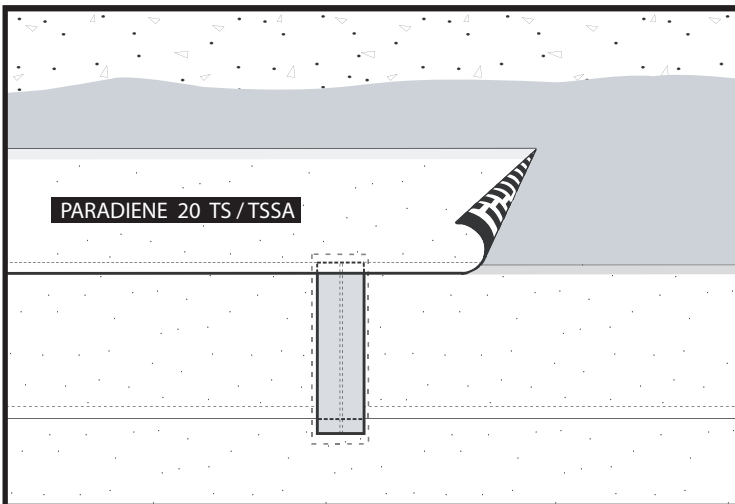


Figure 4. Apply the next course of Paradiene 20 TS/TS SA, lapping over the seamed area of the previous Paradiene 20 TS/TS SA course.