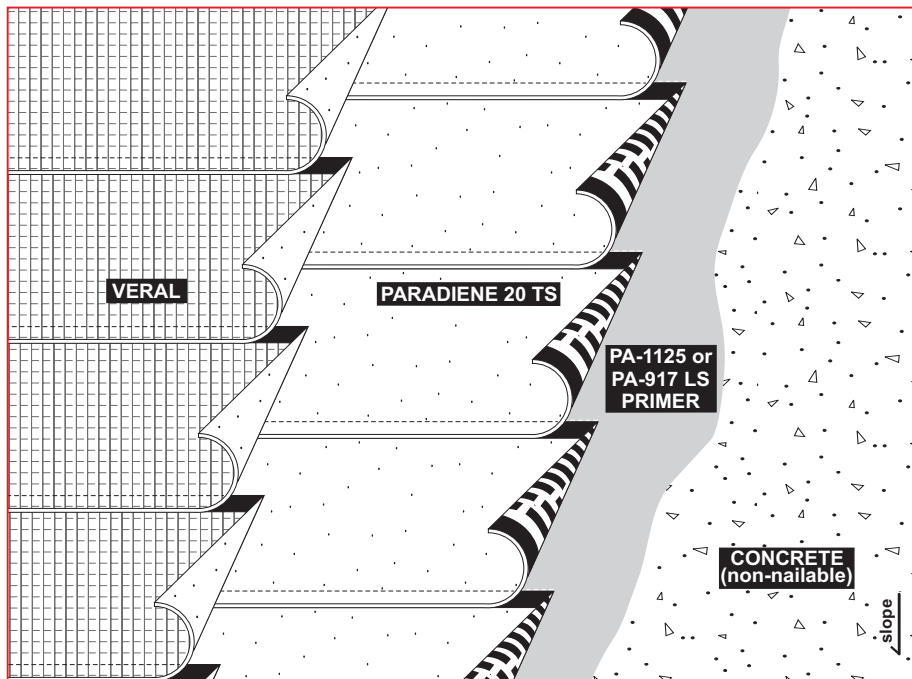


CONCRETE

non-nailable



SLOPE	1/2" PER FOOT MIN
MATERIALS	per 100 sq ft
PA-1125 or PA-917 LS PRIMER	1 gal
PARADIENE 20 TS	76 lb
VERAL ALUMINUM	96 lb

n.t.s.

SPECIFICATION 20S40 CT

Requirements and recommendations detailed in the Siplast catalog and Siplast long form specifications shall apply in addition to the following recommendations and specifications.

APPLICATION

1. Prime the entire deck using PA-1125 or PA-917 LS Primer and allow to dry thoroughly.
2. Beginning at the low point of the roof, torch one ply of Paradiene 20 TS to the primed concrete deck surface, lapping sides and ends a minimum of 3 inches. End laps require torch or heat welding. End joints may also be seamed using 12 inch strips of Paradiene 20 TG.
3. Beginning again at the low point of the roof, fully torch one ply of Veral Aluminum to the Paradiene 20 TS surface, lapping sides and ends a minimum of 3 inches. Stagger laps between plies.

Slopes over 2 1/2" per foot: Run plies parallel to the slope of the roof. Both the Paradiene 20 TS and Veral must be backnailed on slopes in excess of 3 1/2" per foot.

NOTE: Prime foil surfaces to be lapped by adjoining sheets.

Caution: Siplast recommends that all practices pertaining to NRCA CERTA guidelines be followed when torching methods are employed. This includes performing a fire watch following any torch applications. Always have approved fire-extinguishing equipment nearby.

Ref #: P20TS Veral Concrete
Rev: 10.28.09



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