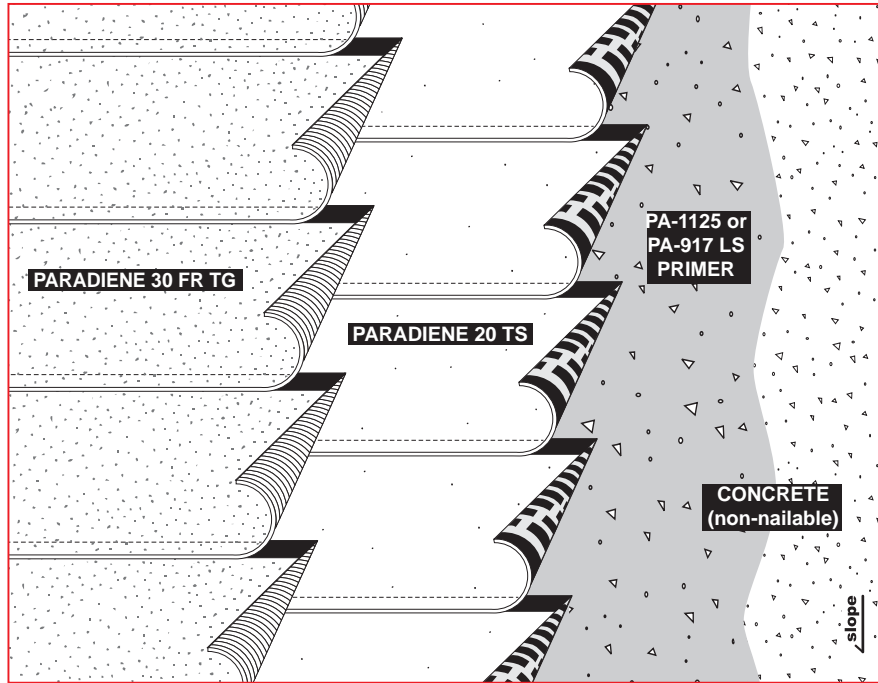


CONCRETE

non-nailable



SLOPE MATERIAL 0" - 2½" per foot*
per 100 sq ft

CONCRETE
PA-1125 or PA-917 LS PRIMER 1 gal
PARADIENE 20 TS 76 lb
PARADIENE 30 FR TG 112 lb

* Contact Siplast for higher slope requirements.

n.t.s.

Specification: 20S30 CT

Requirements and recommendations detailed in the Siplast catalog and Siplast long form specifications shall apply in addition to the following recommendations and specifications.

Application

1. Prime the entire deck using PA-1125 or PA-917 LS Primer and allow to dry thoroughly.
2. Beginning at the low point of the roof, torch one ply of Paradiene 20 TS to the primed concrete deck surface, lapping sides and ends a minimum of 3 inches. End laps require torch or heat welding. End joints may also be butted and seamed using a 12 inch band of Paradiene 20 TG.
3. Beginning again at the low point of the roof, fully torch one ply of Paradiene 30 FR TG to the Paradiene 20 TS surface, lapping sides and ends a minimum of 3 inches. Offset end laps a minimum of 3 feet. Stagger laps between plies.

Note: Torch prime all granule surfaces to be lapped by adjoining sheets.

Caution: Siplast recommends that all practices pertaining to NRCA CERTA guidelines be followed when torching methods are employed. This includes performing a fire watch following any torch applications. Always have approved fire-extinguishing equipment nearby.

Ref. #: P20-ts P30-tg Concrete
Date: 11.2.09