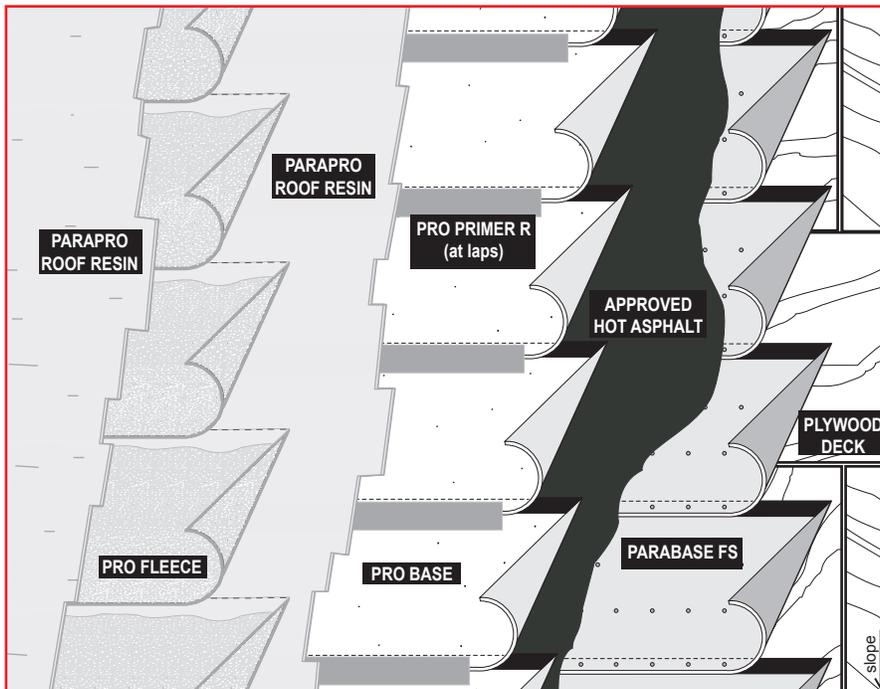


PARAPRO MEMBRANE SYSTEM

Plywood



SLOPE 0 -1" per foot min.*
MATERIALS per 100 sq ft

PARABASE FS	20 lbs
APPROVED HOT ASPHALT	25 lbs
PRO BASE	59 lbs
PARAPRO ROOF RESIN	19.0 kg
PRO FLEECE	
PARAPRO ROOF RESIN	12.0 kg

SLOPE 0% min.*
MATERIALS per sq meter

PARABASE FS	0.9 kg
APPROVED HOT ASPHALT	1.22 kg
PRO BASE	2.9 kg
PARAPRO ROOF RESIN	2.0 kg
PRO FLEECE	
PARAPRO ROOF RESIN	1.3 kg

n.t.s.

Specification: 20PPR-PSH

Requirements and recommendations detailed in the Siplast catalog and Siplast long form specifications shall apply in addition to the following recommendations and specifications.

Application

1. Lay one ply of Parabase FS dry over the entire area to be roofed. Lay each sheet 3 inches over the underlying sheet and lap ends 6 inches. Using approved fasteners, nail each sheet every 9 inches through the laps and stagger nail the remainder of the sheet in two rows on nominal 12 inch centers with fasteners in each row on 12 inch centers. *The fastening pattern shown in this specification is based on Siplast standard nailing requirements. Contact Siplast for the recommended fastening patterns to meet specific testing or code approvals.*
2. Beginning at the low point of the roof, fully mop one ply of the Pro Base to the Parabase FS surface using approved hot asphalt, lapping sides and ends a minimum of 3 inches. Offset end laps a minimum of 3 feet.
3. Apply an even coat of catalyzed Pro Primer R over all exposed hot asphalt at side and end laps.
4. Apply an even, generous base coat of catalyzed Parapro Roof Resin over the Pro Base surface using an approved roller at a rate of 19.0 kilograms per square.
5. While the previously applied catalyzed Parapro Roof Resin is still wet, install Pro Fleece reinforcement, embedding the fleece into the resin using a roller. Ensure that no air is trapped beneath the fleece. Lap the fleece a minimum 2 inches side and end, and apply an additional coat of catalyzed Parapro Roof Resin between layers of overlapping fleece.
6. Immediately following embedment of the Pro Fleece reinforcement, apply an even, generous top coat of catalyzed Parapro Roof Resin at a rate of 12.0 kilograms per square, ensuring full saturation of the fleece.

Ref. #: Plywood Substrate - Parabase FS - Asphalt - ProBase - Ppro
Rev: 2.1.19