1. A FIELD WELD CANNOT PASS WITHIN 9" (227 MM) OF THE CLAMP RING, OR WITHIN THE DRAIN SUMP ITSELF.

2. MEMBRANE MUST EXTEND MINIMUM 1" (25.4 MM) BEYOND THE BOLT HOLES. THE CLAMPING RING BOLTS MUST PENETRATE THE MEMBRANE.

3. TAPERED INSULATION TO CREATE A ROOF SUMP MINIMUM 36" (0.914 M) X 36" (0.914 M) IN SIZE. (IF APPLICABLE).

4. IF ASPHALT OR ASPHALTIC PRODUCT IS PRESENT, STOP AT BEGINNING OF SUMP AND FLASH WITH FLEECEBACK MEMBRANE.

5. DO NOT RUN SEPARATION SHEET INTO BOWL AREA IF USED IN SYSTEM.

6. USE ONE FULL TUBE OF PARASOLO WATER BLOCK SEALANT PER DRAIN.

7. FOR HEAT-WELDING LAPS USE 1.5" MIN. WELD BEYOND FASTENER PLATES WITH AUTOMATIC MACHINE WELDER AND 2" MIN. WELD BEYOND FASTENER PLATES WITH HAND WELDER.