Product Description
Siplast SFT Cement is a unique high strength adhesive designed for use with Veral Aluminum, Paradiene 40 FR, and Parafor flashing sheets. SFT Cement is single-component, non-toxic, and solvent-free. It is a blend of proprietary polymers and modifiers engineered to cure completely in a variety of ambient conditions over various substrates.

Product Uses
SFT Cement is intended specifically for use as a flashing cement, but may also be used as a multi-purpose adhesive in approved applications. SFT Cement may be used as an alternative to PA-1021 as a mastic for setting metal flanges and lead flashings. Contact Siplast for other specific product uses and application instructions.

SFT Cement can be applied using a 4¼-inch square notched trowel, supplied by Siplast, or with a standard V-notched trowel. To ensure proper adhesion, SFT Cement is applied to the back of the flashing sheet and to the substrate. Applications over irregular or porous substrates may require a total of 2½, or more, gallons per square (1½ gallons per square applied to the sheet, and 1¼ applied to the substrate). Interply applications typically require a total of 2 to 2½ gallons per square (1 to 1¼ gallons per square applied to the sheet, and 1 to 1¼ applied to the substrate). Usage rate should be doubled over granule surfaces.

Temperature Considerations and Limitations
In ambient temperatures below 40°F (4°C), materials should be stored in a warm environment in order to obtain the minimum desired material temperature of 70°F (21°C) at the point of application. Membrane materials should be stored in a warm place prior to application in order to facilitate proper installation and avoid wrinkling and buckling. Additionally, rolls may be unrolled and relaxed and/or precut.

Product Approvals
Contact Siplast for specific product approvals.

SFT Cement meets all roofing adhesive VOC regulations.

VOC content: This product contains an average 11 g/l VOC.

SFT Cement is patent pending.

COMMERCIAL PRODUCT INFORMATION
Unit: 3.5-Gallon Pail (13.2 liters)
3.5 gallons (13.2 liters) net content

<table>
<thead>
<tr>
<th>Coverage</th>
<th>2 - 2½ gal/sq</th>
<th>(0.8 - 1.0 L/m²)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Thickness</td>
<td>32 mils</td>
<td>(0.8 mm)</td>
</tr>
<tr>
<td>@ 2 gal/sq</td>
<td>48 mils</td>
<td>(1.2 mm)</td>
</tr>
<tr>
<td>wet film gauge</td>
<td>wet film gauge</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Coverage Weight</th>
<th>26 lb/square</th>
<th>(1.3 kg/m²)</th>
</tr>
</thead>
<tbody>
<tr>
<td>@ 2 gal/sq</td>
<td>39 lb/square</td>
<td>(1.9 kg/m²)</td>
</tr>
<tr>
<td>wet film weight</td>
<td>wet film weight</td>
<td></td>
</tr>
</tbody>
</table>

Flash Point, Cleveland Open Cup: >400°F min. (232°C)

Recommended minimum adhesive temperature for application: 70°F (21°C).

Packaging: The pails are stacked three high on pallets and stretch wrapped.

Pallet: 44 in X 48 in (112 cm X 122 cm) wooden pallet
Number Pails Per Pallet: 60
Weight Per Pail: 27 lb (12.2 kg)
Weight Per Pallet: 1660 lb (753 kg)
Number Pallets Per Truckload: 36

Shipping Classification: Class 55

Storage and Handling: All containers of SFT Cement should be stored upright on a clean, flat surface. Care should be taken that containers are not dropped and container seals are not broken prior to use. All containers should be stored in a dry place, out of direct exposure to the elements, and should be kept away from excessive heat, fire or open flames. Shelf life is 12 months.