SFT ADHESIVE
Commercial Product Data Sheet

Product Description
Siplast SFT Adhesive is a unique non-toxic liquid adhesive designed for use with Siplast Paradiene 20/30, Paradiene 40 FR, Parafar 50 LT Roofing Systems, and Teranap Waterproofing Systems. SFT Adhesive is a single-component blend of proprietary polymers and modifiers, and asphalt engineered to cure completely in a variety of ambient conditions.

Product Uses
SFT Adhesive is designed for use with Siplast Paradiene 20/30, Paradiene 40 FR, and Parafar 50 LT Roofing Systems at roof inclines from 1/4 inch to 2½ inches per foot. Contact Siplast for specific approval on other product uses. SFT Adhesive can also be used with Siplast sand-surfaced Teranap membranes.

SFT Adhesive can be applied using a Siplast PA-725 notched squeegee. Base ply applications over irregular or porous substrates may require 2½, or more, gallons per square. Interply applications typically require 1½ to 2 gallons per square. SFT usage at side and end laps should be doubled. Membrane materials should be broomed using an aluminum rake or rolled with a weighted roller after application to ensure complete adhesion and elimination of air pockets.

Temperature Considerations and Limitations
In ambient temperatures below 40°F (4°C), materials should be stored in a warm environment in order to obtain the minimum desired material temperature of 70°F (21°C) at the point of application. Membrane materials should be stored in a warm place prior to application in order to facilitate proper installation and avoid wrinkling. Additionally, rolls may be unrolled and relaxed and/or cut into shorter lengths to avoid wrinkling.

Product Approvals
SFT Adhesive has been tested for wind uplift resistance by FM Approvals (FM Standard 4470) for use as a Siplast Paradiene 20/30 and Paradiene 20/30 FR adhesive. Contact Siplast for specific information.

SFT Adhesive is Listed by Underwriters Laboratories for use in Paradiene 20/30 FR roofing systems as a ULus Classified Class A roofing system over insulated and non-insulated non-combustible, and insulated combustible decks, and a Class B roofing system over insulated combustible decks.

SFT Adhesive meets all roofing adhesive VOC regulations.

VOC content: This product contains an average 32 g/l VOC.

SFT Adhesive is patent pending.

COMMERCIAL PRODUCT INFORMATION

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<th>Unit:</th>
<th>5-Gallon Pail (19 liters)</th>
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Coverage

| Base Ply: | 1½ - 2½ gal/sq | (0.6 - 1.0 L/m²) |
| Interply: | 1½ - 2 gal/sq  | (0.6 - 0.8 L/m²) |

Coverage Weight

| @ 1½ gal/sq coverage: | 15 lb/square | (0.7 kg/m²) |
| @ 2½ gal/sq coverage: | 25 lb/square | (1.2 kg/m²) |

Flash Point, Cleveland Open Cup: >400°F min. (232°C)

Recommended minimum adhesive temperature for application: 70°F (21°C).

Packaging: The pails are stacked three high on pallets and stretch wrapped.

Pallet: 44 in X 48 in (112 cm X 122 cm) wooden pallet
Number Pails Per Pallet: 36
Weight Per Pail: 53 lb (24.0 kg)
Weight Per Pallet: 1960 lb (889 kg)
Number Pallets Per Truckload: 22

Shipping Classification: Class 55

Storage and Handling: All containers of SFT Adhesive should be stored upright on a clean, flat surface. Care should be taken that containers are not dropped and container seals are not broken prior to use. All containers should be stored in a dry place, out of direct exposure to the elements, and should be kept away from excessive heat, fire or open flames. Shelf life is 12 months.


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