

PRO BASE LP TG



Commercial Product Data Sheet

Product Description

Pro Base LP TG is a high performance torch grade modified bitumen base ply specifically designed for use in Parapro and Paraflex Roof Membrane Systems. Pro Base LP TG consists of a lightweight random fibrous glass mat impregnated and coated with high quality styrene-butadiene-styrene (SBS) modified bitumen. The unique top surface is factory coated with a proprietary Syntan® acrylic coating, and the back surface is coated with a high performance modified asphalt adhesive layer specifically formulated for torch applications. The adhesive layer is manufactured using a special process that embosses the surface with a grooved pattern to provide optimum burnoff of the plastic film and maximize application rates.

Pro Base LP TG is available with Siplast RoofTag RFID roof asset technology on a Special-Made-To-Order basis. See RoofTag Commercial Product Data Sheet for more information.

Product Uses

Pro Base LP TG is the first ply of all Siplast Pro Base LP TG/Parapro and Paraflex Roof Systems, and is lapped 3 inches (7.6 cm) side and end. Pro Base LP TG is torch applied to approved substrates. Pro Base LP TG can only be used as a base ply in Parapro Roof Membrane and Paraflex Liquid Membrane assemblies. Pro Base P products are approved for a maximum 14 days of exposure prior to Parapro or Paraflex application. Contact Siplast for specific approval on product uses.

Product Approvals

Contact Siplast for specific information regarding FM Class 1 windstorm resistance classifications.

Pro Base LP TG is classified by Underwriters Laboratories for use in cUL_{us} Classified listings and assemblies.

Siplast Roof Systems have also received the approval of many regional and local code authorities. Contact Siplast for more information.

COMMERCIAL PRODUCT INFORMATION

Unit:	Roll	
Coverage:	2.0 Square	(18.6 m ²)
Coverage Weight Per Square:	Min: 37 lb	(1.8 kg/m ²)
Roll Length:	Min: 66.5 ft	(20.2 m)
Roll Width:	Avg: 3.28 ft	(1.00 m)
Thickness:	Min: 60 mils	(1.5 mm)
	Avg: 63 mils	(1.6 mm)
Selvage Width:	N/A	
Selvage Surfacing:	N/A	
Top Surfacing:	Syntan Acrylic Coating ¹	
Back Surfacing:	Polyolefin Film	

Lines: Two laying lines are placed 3 in (76 mm) and 4 in (10.2 mm) from each edge of the material. The line color is for this material is blue.

Packaging: Rolls are wound onto a compressed paper tube. The rolls are placed upright on pallets cushioned with corrugated cardboard and are adhered with adhesive at the labels. The top of the palleted rolls is covered with foiled Kraft paper. The palleted material is protected by a heat shrink polyethylene shroud.

Pallet: 41 in X 48 in (104 cm X 122 cm) wooden pallet
Number Rolls Per Pallet: 25
Number Pallets Per Truckload: 18
Minimum Roll Weight: 74 lb (33.6 kg)

Storage and Handling: All Siplast roll roofing products should be stored on end on a clean flat surface. Care should be taken that rolls are not dropped on ends or edges and are not stored in a leaning position. Deformation resulting from these actions will make proper installation difficult. All roofing should be stored in a dry place, out of direct exposure to the elements, and should not be double stacked. Material should be handled in such a manner as to ensure that it remains dry prior to and during installation.

Current copies of all Siplast Commercial Product Data Sheets are posted on the Siplast Web site at www.Siplast.com.

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Physical and Mechanical Properties

UNITED STATES TEST STANDARDS			CANADA TEST STANDARDS	
Property (as Manufactured)	Values/Units	Test Method	Property (as manufactured)	Test Method CSA A123.23-15 Values/Units
Thickness (minimum)	60 mils (1.5 mm)	ASTM D5147 section 6	Thickness (minimum)	1.5 mm (60 mils)
Thickness (average)	63 mils (1.6 mm)	ASTM D5147 section 6	Thickness (average)	1.6 mm (63 mils)
¹ Peak Load @ 73°F (23°C) (average)	30 lbf/inch (5.3 kN/m)	ASTM D5147 section 7	¹ Peak Load 23°C (73°F) (average)	5.3 kN/m (30 lbf/inch)
¹ Peak Load @ 0°F (-17°C) (average)	75 lbf/inch (13.2 kN/m)	ASTM D5147 section 7	¹ Peak Load @ -17°C (0°F) (average)	13.2 kN/m (75 lbf/inch)
¹ Elongation @ Peak Load, 73°F (23°C) (average)	3%	ASTM D5147 section 7	¹ Elongation @ Peak Load, 23°C (73°F) (average)	3%
¹ Elongation @ Peak Load, 0°F (-17°C) (average)	3%	ASTM D5147 section 7	¹ Elongation @ Peak Load, -17°C (0°F) (average)	3%
¹ Ultimate Elongation @ 73°F (23°C) (average)	30%	ASTM D5147 section 7	¹ Ultimate Elongation @ 23°C (73°F) (average)	30%
¹ Tear Strength (average)	40 lbf (0.18 kN)	ASTM D5147 section 8	N/A	N/A
Water Absorption (maximum)	1%	ASTM D5147 section 10	N/A	N/A
Dimensional Stability (maximum)	0.1%	ASTM D5147 section 11	Dimensional Stability (maximum)	0.1%
Low Temperature Flexibility (maximum)	-15°F (-26°C)	ASTM D5147 section 12	Low Temperature Flexibility (maximum)	-26°C (-15°F)
Compound Stability (minimum)	250°F (121°C)	ASTM D5147 section 16	Compound Stability (minimum)	121°C (250°F)
Coating Thickness - Back Surface	≥ 40 mils (1 mm)	ASTM D5147 section 17	Coating Thickness - Back Surface	1 mm (≥ 40 mils)
Cyclic Fatigue	Pro Base LP TG, bonded to Parapro Roof Membrane, passes ASTM D5849 both as-manufactured and after heat conditioning according to ASTM D5147.		Mass Per Unit Area (minimum)	1.8 kg/m ² (37 lb/sq)

1. The value reported is the lower of either MD or XD.
2. The High Temperature Stability of the self-adhesive bitumen coating is 212°F (100°C).