

PARADIENE 20 EG



Commercial Product Data Sheet

Product Description

Paradiene 20 EG is a high performance, heavy duty, modified bitumen base ply designed for use in homogeneous multi-layer modified bitumen roof membrane systems. Paradiene 20 EG consists of a fiberglass scrim/fiberglass mat composite impregnated and coated with high quality styrene-butadiene-styrene (SBS) modified bitumen.

Paradiene 20 EG is available with Siplast RoofTag RFID roof asset technology on a Special-Made-To-Order basis. See RoofTag Commercial Product Data Sheet for more information.

Product Uses

Paradiene 20 EG is the first ply of all Siplast Paradiene 20 EG/30 Systems, and is lapped 3 inches (7.6 cm) side and end. Paradiene 20 EG is specifically designed for use in conjunction with Siplast Paradiene Systems requiring high tensile and high elongation performance. Paradiene 20 EG can be applied in approved Type IV or Type III asphalt, PA-1000 Polymer Asphalt, Siplast PA-311 Adhesives, or SFT Adhesive. Contact Siplast for specific approval on other product uses.

Product Approvals

Paradiene 20 EG is approved by FM Approvals (FM Standard 4470) for use in Siplast Paradiene 20 EG/30, Paradiene 20 EG/30 FR, and Paradiene 20 EG/20 PR Class 1 insulated steel roof deck constructions and insulated and non-insulated concrete roof deck constructions, subject to FM conditions and limitations.

Contact Siplast for specific information regarding FM Class 1 windstorm resistance classifications.

Paradiene 20 EG is classified by Underwriters Laboratories for use in cUL_{us} Classified Siplast Paradiene 20 EG/30, Paradiene 20 EG/30 FR, and Paradiene 20 EG/20 PR Roof Systems. Siplast Paradiene 20 EG/30 FR has been classified by Underwriters Laboratories as a Class A roofing system over non-combustible, insulated non-combustible, and insulated combustible decks, and as a Class B roofing system over combustible decks. Siplast Paradiene 20 EG/20 PR has been classified by Underwriters Laboratories as a Class A roofing system over non-combustible and insulated non-combustible decks when surfaced with roofing gravel. Siplast Paradiene 20 EG/30 has been classified as a Class C roofing system over combustible, non-combustible, and insulated combustible decks.

Paradiene 20 EG meets or exceeds the requirements of ASTM D 6163 Type II, Grade S, and CSA A123.23-15 Type A, Grade 1 for SBS-modified bituminous sheet materials using glass fiber reinforcements.

Siplast Roof Systems have also received the approval of many regional and local code authorities. Contact Siplast for more information.

COMMERCIAL PRODUCT INFORMATION

Unit:	Roll	
Coverage:	1.0 Square	(9.3 m ²)
Coverage Weight Per Square:	Min: 84 lb	(4.1 kg/m ²)
Roll Length:	Min: 33.5 ft	(10.21 m)
Roll Width:	Avg: 3.28 ft	(1.00 m)
Thickness:	Avg: 118 mils	(3.0 mm)
	Min: 114 mils	(2.9 mm)
Selvage Width:	N/A	
Selvage Surfacing:	N/A	
Top Surfacing:	Silica Parting Agent	
Back Surfacing:	Silica Parting Agent	

Lines: Two laying lines are placed 3 in (7.6 cm) and 4 in (10.2 cm) from each edge of the material. The line color for this material is blue.

Packaging: Rolls are wound onto a compressed paper tube. The rolls are placed upright on pallets cushioned with corrugated cardboard and are adhered with adhesive at the labels. The top of the palletted rolls is covered with Kraft paper. The palletted material is protected by a heat shrink polyethylene shroud.

Pallet: 41 in X 48 in (104 cm X 122 cm) wooden pallet
Number Rolls Per Pallet: 23
Number Pallets Per Truckload: 18
Minimum Roll Weight: 84 lb (38.1 kg)

Storage and Handling: All Siplast roll roofing products should be stored on end on a clean flat surface. Care should be taken that rolls are not dropped on ends or edges and are not stored in a leaning position. Deformation resulting from these actions will make proper installation difficult. All roofing should be stored in a dry place, out of direct exposure to the elements, and should not be double stacked. Material should be handled in such a manner as to ensure that it remains dry prior to and during installation.

Current copies of all Siplast Commercial Product Data Sheets are posted on the Siplast Web site at www.Siplast.com.

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Physical and Mechanical Properties

UNITED STATES TEST STANDARDS			CANADA TEST STANDARDS	
Property (as Manufactured)	Values/Units	Test Method	Property (as manufactured)	Test Method CSA A123.23-15 Values/Units
Thickness (minimum)	114 mils (2.9 mm)	ASTM D 5147 section 6	Thickness (minimum)	2.9 mm (114 mils)
Thickness (average)	118 mils (3.0 mm)	ASTM D 5147 section 6	Thickness (average)	3.0 mm (118 mils)
¹ Peak Load @ 73°F (23°C) (average)	80 lbf/inch (14.1 kN/m)	ASTM D 5147 section 7	¹ Peak Load 23°C (73°F) (average)	14.1 kN/m (80 lbf/inch)
¹ Peak Load @ 0°F (-17°C) (average)	150 lbf/inch (26.5 kN/m)	ASTM D 5147 section 7	¹ Peak Load @ -17°C (0°F) (average)	26.5 kN/m (150 lbf/inch)
¹ Elongation @ Peak Load, 73°F (23°C) (average)	5%	ASTM D 5147 section 7	¹ Elongation @ Peak Load, 23°C (73°F) (average)	5%
¹ Elongation @ Peak Load, 0°F (-17°C) (average)	4%	ASTM D 5147 section 7	¹ Elongation @ Peak Load, -17°C (0°F) (average)	4%
¹ Ultimate Elongation @ 73°F (23°C) (average)	100%	ASTM D 5147 section 7	¹ Ultimate Elongation @ 23°C (73°F) (average)	100%
¹ Tear Strength (average)	120 lbf (0.54 kN)	ASTM D 5147 section 8	N/A	N/A
Water Absorption (maximum)	1%	ASTM D 5147 section 10	N/A	N/A
Dimensional Stability (maximum)	0.1%	ASTM D 5147 section 11	Dimensional Stability (maximum)	0.1%
Low Temperature Flexibility (maximum)	-13°F (-25°C)	ASTM D 5147 section 12	Low Temperature Flexibility (maximum)	-25°C (-13°F)
Compound Stability (minimum)	250°F (121°C)	ASTM D 5147 section 16	Compound Stability (minimum)	121°C (250°F)
Coating Thickness - Back Surface	≥ 40 mils (1 mm)	ASTM D 5147 section 17	Coating Thickness - Back Surface	≥ 40 mils (1 mm)
Cyclic Fatigue	Paradiene 20 EG, bonded to an acceptable Paradiene 30, Paradiene 40 FR, or Parafor 50 LT cap sheet with an approved method of attachment, passes ASTM D 5849 both as-manufactured and after heat conditioning according to ASTM D 5147.		Mass Per Unit Area (minimum)	4.1 kg/m ² (84 lb/sq)

1. The value reported is the lower of either MD or XD.