PA-828 FLASHING CEMENT

Product Description
PA-828 Flashing Cement is specially formulated for use as a roofing membrane base flashing cement. It is produced from refined asphalt and low aromatic petroleum solvents with non-asbestos fibers added for reinforcement and enhanced slump resistance compared with general-purpose plastic cement.

Product Uses
PA-828 Flashing Cement is designed for use with guaranteed Siplast Roof Systems as a membrane flashing adhesive. PA-828 is slump resistant and highly flexible for high slope and vertical applications.

PA-828 Flashing Cement can be applied using a 4¼-inch square notched trowel, supplied by Siplast, or with a standard V-notched trowel. To ensure proper adhesion, PA-828 Flashing Cement is applied to the back of the flashing sheet and to the substrate. Applications over irregular or porous substrates may require an approximate total of 2½ to 4 gallons per square (1½ gallons per square applied to the flashing sheet, and 1¼ to 2¼ gallons applied to the substrate). Usage rate should be doubled over granule surfaces. Coverage rate may vary depending on ambient temperature, surface conditions, and applicator.

Temperature Considerations and Limitations
In ambient temperatures below 40°F (4°C), materials should be stored in a warm environment in order to obtain the minimum desired material temperature of 70°F (21°C) at the point of application. Membrane materials should be stored in a warm place prior to application in order to facilitate proper installation and avoid wrinkling and buckling. Additionally, rolls may be unrolled and relaxed and/or precut.

Product Approvals
PA-828 Flashing Cement meets the requirements of ASTM D 4586 Type II for asbestos free, asphalt based roof cement.

PA-828 Flashing Cement meets current regional VOC regulations.

VOC content: This product contains max. 350 g/l VOC.