

TA-325 PRIMER



Commercial Product Data Sheet

Product Description

Siplast TA-325 Primer is a quick drying, solvent-based, high tack primer specifically designed to promote maximum adhesion of Siplast roofing and waterproofing membranes.

Product Application

TA-325 Primer is applied using a long nap roller or brush in an even film at 300 to 350 square feet per gallon (7.2 to 8.3 m²/L). Allow primer to dry for a minimum of 20 minutes at 75°F. In humid or cool conditions, additional drying time may be required. Upon curing, the primed surface is tacky, but will not transfer when touched. Porous substrates may require additional primer.

Prime only areas to be roofed or waterproofed the same day. Due to dust and/or other contaminants collecting in the primer, surfaces exposed for more than 24 hours must be reprimed. Reprime anytime the primed area becomes dirty or wet.

The minimum recommended ambient temperature at the time of TA-325 application is 35°F (2°C).

Current copies of all Siplast Commercial Product Data Sheets are posted on the Siplast Web site at www.Siplast.com.

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TECHNICAL DATA

Weight per Gallon (Liter): 7.5 lb (0.9 kg)

Solids Content by Weight: 46%

VOC Content: 450 grams per liter

Color: Blue

Flash Point: -4°F (-20°C)

Adhesion to Concrete: 11 lb/lin. in. min. (2.0 kg/lin cm)

Packaging:

Unit: 5-gallon pails (18.9 liters), 45 pails per pallet
4.7 gallons (17.8 liters) net content

Pails per pallet: 45

Store at 35°F to 110°F (2°C to 43°C).

Handling: *Caution.* Flammable liquid and vapors. Use only with adequate ventilation and avoid breathing vapors. Refer to MSDS for other important product safety information.