

PARAFOR 50 TG



Commercial Product Data Sheet

Product Description

Parafor 50 TG is a high performance, modified bitumen finish ply designed for use in single layer and multi-layer modified bitumen roof membrane systems. Parafor 50 TG consists of a fiberglass scrim/polyester mat composite impregnated and coated with high quality styrene-butadiene-styrene (SBS) modified bitumen, and surfaced with ceramic granules. The back surface is manufactured using a special process that embosses the surface with a grooved pattern to provide optimum burnoff of the polyolefin film and maximize application rates.

Product Uses

Parafor 50 TG is used as a finish ply in single layer and multi-layer applications, and as a base flashing material where granule-surfaced flashing sheets are required. Parafor 50 TG is lapped 3.5 inches (8.9 cm) at sides and 6 inches (15.2) at ends, and is applied by torch.

Product Approvals

Parafor 50 TG is approved by Factory Mutual Research (FM Standard 4470) for use in Class 1 insulated steel roof deck constructions and insulated and non-insulated concrete roof deck constructions, subject to FM conditions and limitations.

Parafor 50 TG is approved by Underwriters Laboratories for use in cUL_{us} Classified Siplast Parafor 50 TG Roof Systems. Parafor 50 TG has been classified as a Class C roofing system over combustible, non-combustible, and insulated combustible decks.

Parafor 50 TG meets or exceeds the requirements of ASTM D 6164 Type I, Grade G for SBS-modified bituminous sheet materials using a polyester reinforcement.

Siplast Roof Systems also have received approval of many regional and local authorities. Please contact Siplast for specific information as required.

Current copies of all Siplast Commercial Product Data Sheets are posted on the Siplast Web site at www.Siplast.com.

COMMERCIAL PRODUCT INFORMATION

Unit:	Roll	
Coverage:	0.75 Square	(7.0 m ²)
Coverage Weight Per Square:	Min: 143 lb	(7.0 kg/m ²)
Roll Length:	Min: 25.60 ft	(7.80 m)
Roll Width:	Avg: 3.28 ft	(1.00 m)
Thickness:	Avg: 181 mils	(4.6 mm)
Thickness at Selvage:	Avg: 157 mils	(4.0 mm)
	Min: 153 mils	(3.9 mm)
Selvage Width:	Avg: 3.5 in	(89 mm)

Selvage Surfacing: Polyolefin burnoff film

Top Surfacing: No. 11 ceramic granules, standard color finishes are Bone White #93 and Cinnamon Brown #65. Contact Siplast for other available colors.

Back Surfacing: Polyolefin film

Lines: A laying line is placed 3.5 inches (8.9 cm) from selvage edge of the material. The line color for this material is blue.

Packaging: Rolls are wound onto a compressed paper tube. The rolls are placed upright on ends opposite the selvage on pallets cushioned with corrugated cardboard and are adhered with adhesive at the labels. The top of the palletted rolls is covered with foiled Kraft paper. The palletted material is protected by a heat shrink polyethylene shroud.

Pallet: 41 in X 48 in (104 cm X 122 cm) wooden pallet.
Number Rolls Per Pallet: 20
Number Pallets Per Truckload: 18
Minimum Roll Weight: 109 lb (49.4 kg)

Storage and Handling: All Siplast roll roofing products should be stored on end on a clean flat surface. Care should be taken that rolls are not dropped on ends or edges and are not stored in a leaning position. Deformation resulting from these actions will make proper installation difficult. All roofing should be stored in a dry place, out of direct exposure to the elements, and should not be double stacked. Material should be handled in such a manner as to ensure that it remains dry prior to and during installation.

PARAFOR 50 TG

Physical and Mechanical Properties

Property (as Manufactured)	Values/Units	Test Method
Thickness (average)	181 mils (4.6 mm)	ASTM D5147 section 5
Thickness at selvage (minimum) (average)	153 mils (3.9 mm) 157 mils (4.0 mm)	ASTM D5147 section 5
¹ Peak Load @ 73°F (average)	60 lbf/inch (10.5 kN/m)	ASTM D5147 section 6
¹ Peak Load @ 0°F (average)	115 lbf/inch (20.1 kN/m)	ASTM D5147 section 6
¹ Elongation @ Peak Load @ 73°F (23°C) (average)	65%	ASTM D5147 section 6
¹ Elongation @ Peak Load at 0°F (°C) (average)	40%	ASTM D5147 section 6
¹ Ultimate Elongation @ 73°F (average)	100%	ASTM D5147 section 6
¹ Tear Strength (average)	100 lbf (0.45 kN)	ASTM D5147 section 7
Water Absorption (maximum)	1%	ASTM D5147 section 9
Dimensional Stability (maximum)	0.5%	ASTM D5147 section 10
Low Temperature Flexibility (maximum)	-4°F (-20°C)	ASTM D5147 section 11
Granule Embedment Max avg. loss Max. individual loss	1.5 grams per sample 2.0 grams per sample	ASTM D5147 section 14
High Temperature Stability (minimum)	250°F (121°C)	ASTM D5147 section 15
Cyclic Fatigue	Parafor 50 TG utilized as a single-layer membrane, or bonded to an acceptable Paradiene 20 base ply with an approved method of attachment, passes ASTM D 5849 both as-manufactured and after heat conditioning according to ASTM D5147.	

1. The value reported is the lower of either MD or XD.